

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

MAGELLAN DESIGNS

Using You Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

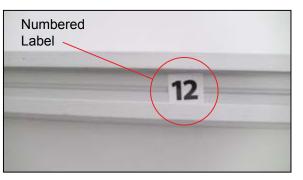
Typical Connection



Typical Connection

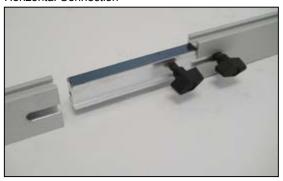


Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



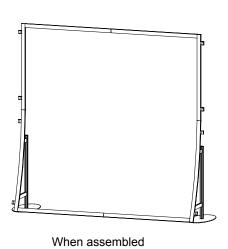
Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

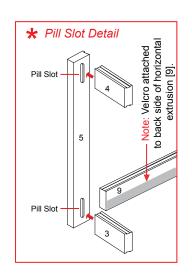
Do Not Overtighten.

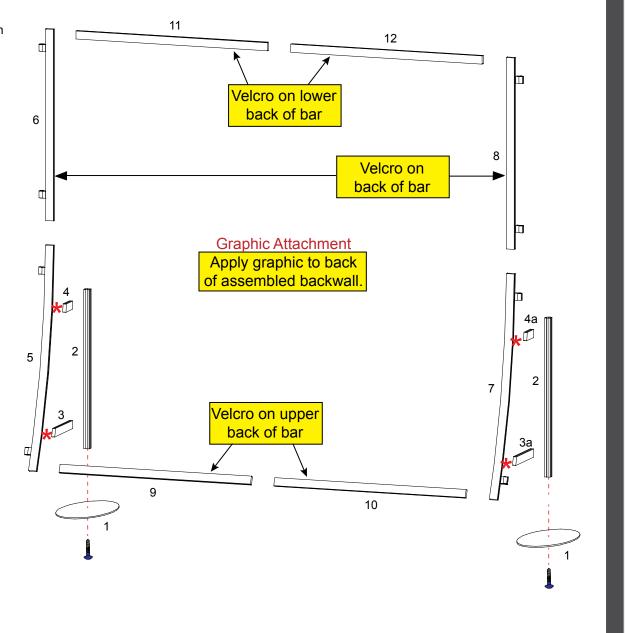
Item	Qty.	Description	Item	Qty.	Description
1	2	Oval Base Plate	7	1	49.55" Curved Vertical Extrusion
2	2	35" Vertical Backwall Support	8	1	42" Vertical Extrusion
3/3a	1/1	11.396" Horizontal Extrusion	9	1	44" Horizontal Extrusion
4/4a	1/1	4.318" Horizontal Extrusion	10	1	44" Horizontal Extrusion
5	1	49.55" Curved Vertical Extrusion	11	1	44" Horizontal Extrusion
6	1	42" Vertical Extrusion	12	1	44" Horizontal Extrusion

Steps:

- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
- 2) Attach horizontals [3,3a,4,4a] to verticals [2].
- 3) Attach upper verticals to lower curved verticals.
- 4) Connect horizontals [9,10] together.
- 5) Connect horizontals [11,12] together.
- 6) Attach vertical assemblies to horizontals [3,3a,4,4a]. See Pill Slot Detail detail.
- 7) Attach horizontal assemblies between vertical assemblies.
- 8) Attach graphics to Velcro on back of assembled backwall.









Item Qty. Description

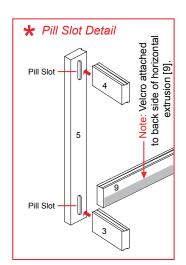
13/13A 1/1 37.5"h Vertical Extrusion

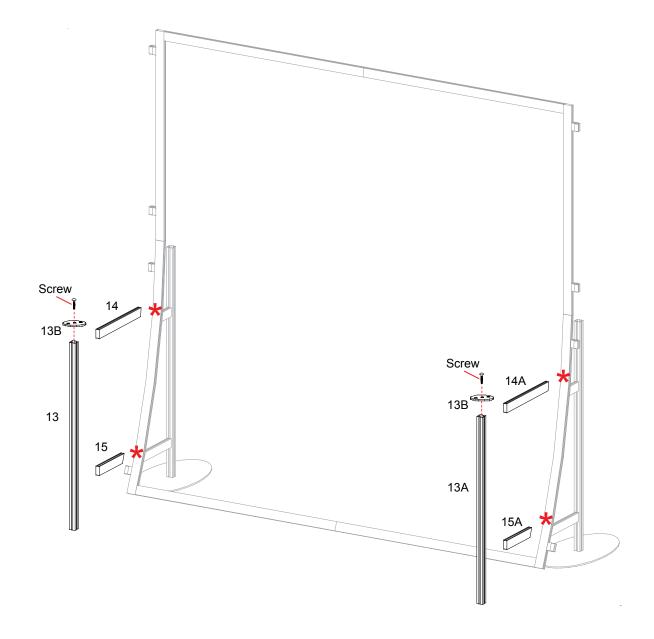
13B 2 Counter Flange

14/14A 1/1 15.7689"w Horizontal Extrusion 15/15A 1/1 9.3552"w Horizontal Extrusion

Steps:

- 1) Connect horizontals [14 & 15] to vertical [13].
- 2) Connect horizontals [14A & 15A] to vertical [13A].
- 3) Attach counter flange [13B] to the tops of verticals [13] & [13A].
- 4) Attach assembly [13,14,15] to backwall vertical [5]. See Pill Slot Detail detail.
- 5) Attach assembly [13A,14A,15A] to backwall vertical [7]. See Pill Slot Detail detail.







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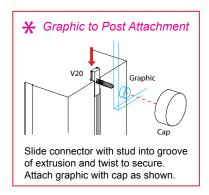
-- 2 Counter Tops

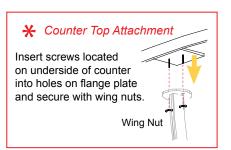
-- 2 Counter Façade

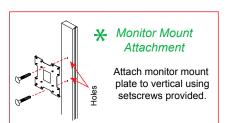
-- 2 Monitor Mounts

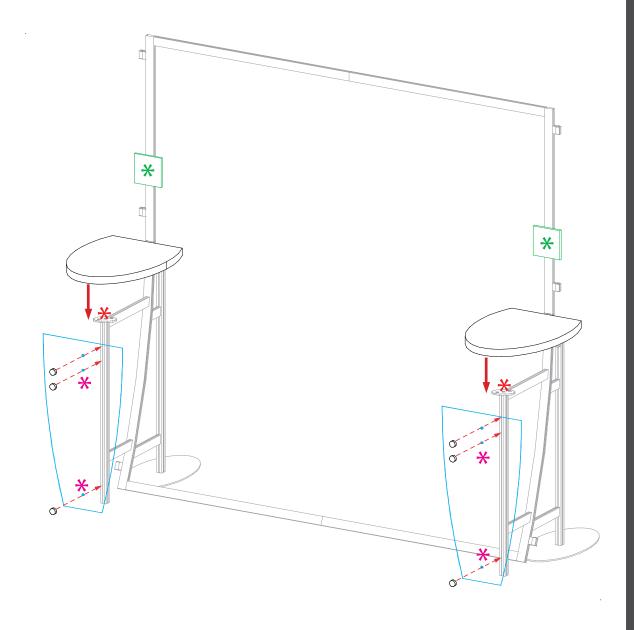
Steps:

- 1) Attach Monitor Mounts to backwall vertical extrusions. See Monitor Mount Attachment detail.
- 2) Connect Backwall Counter Plex Graphics to backwall counter verticals. See Graphic to Post Attachment detail.
- 3) Attach Counter Tops to assembled extrusions. See Counter Top Attachment detail.

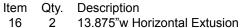








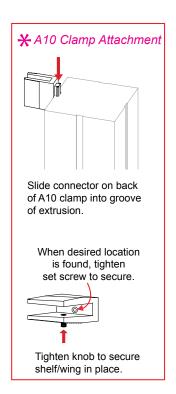


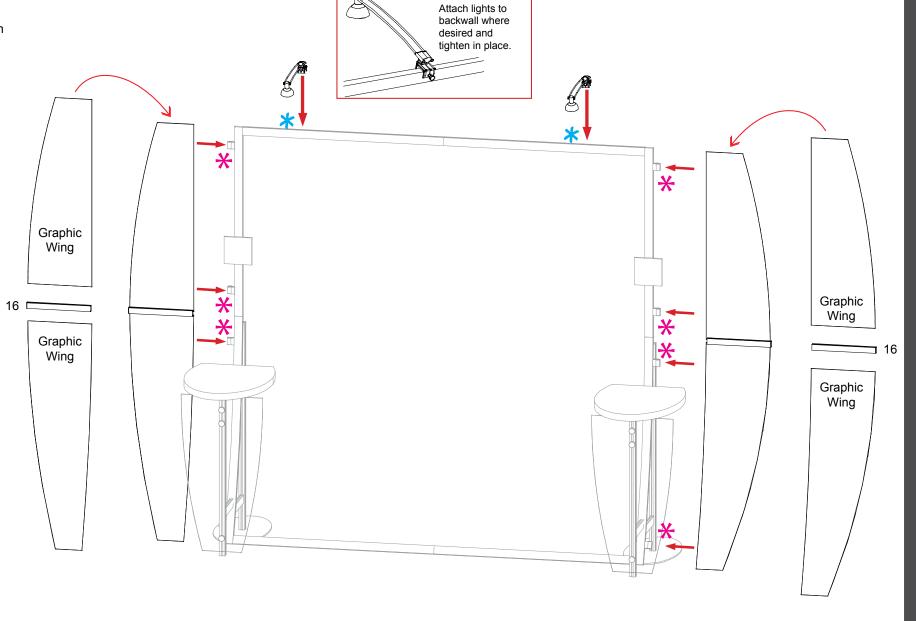


-- 4 Graphic Wings

Steps:

- 1) Attach wings and wing dividers [16] to verticals using A10 Clamps. See *A10 Clamp Attachment* detail.
- 2) Attach lights to the top of the backwall. See *Light Connection* detail.





* Light Connection

